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TO CAN LASER PACKAGE WITH FRONT MONITORING
PHOTODETECTOR AND TURNING MIRROR

5 BACKGROUND

The present invention generally relates to optoelectronic telecommunications systems and more particularly relates to optoelectronic transmission subassemblies.

10 Optoelectronic devices such laser diodes, photodiodes and other photodetectors, have become widely used in the telecommunications and other industries. For example, optoelectronic transmitters are commonly used to convert an electrical signal into an optical signal that is propagated
15 along a transmission medium such as an optical fiber and then converted back to an electrical signal by an optoelectronic receiver. However, the optical power of a optoelectronic transmitter can vary with changes in the operating temperature or age of the device. The temperature induced variations can
20 result in inconsistent data transmissions.

Therefore, optical power control systems are commonly used to stabilize the optical power of signals transmitted by typical light emitters to provide more consistent data transmissions. In these systems, a portion of the light
25 emitted from a laser diode is detected by a light-sensing device, such as a photodiode, for example, and used to generate a control signal having a signal strength proportional to the emitted optical power. The light-sensing device sends the control signal to control circuitry, which
30 controls the optical power output of the laser diode in accordance with the signal strength of the control signal.

Many lasers, including edge emitting lasers, emit light from both the front and back facets of a lasing cavity. The front facet is generally the primary output of the laser, with
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substantially less light emanating from the back facet. Still,
the light emanating from the back facet can provide an input
5 to a back facet photodiode that converts the back facet light
into a control signal. However, the power output from the back
facet is not always directly proportional to the light which
enters the fiber from the front facet, since the relative
intensities of light emanating from the front and back facets
10 can vary over time.

 In addition systems that monitor the direct output of the
laser often have an increased optical path length between the
laser diode and the transmission medium since an intensity
detector cannot be placed between the laser and the optical
15 fiber without significantly degrading the amount of light
impinging upon the fiber. However, optoelectronic
transmitters typically transmit a Gaussian beam whose
beamwidth increases with distance from the transmitting
device. Therefore, the beamwidth of the divergent beam
20 incident upon the transmission medium may be significantly
greater for front monitor systems as compared to rear monitor
systems, thus decreasing the efficiency of transmission for
front monitor systems.

25 **SUMMARY OF THE INVENTION**

 In one aspect of the present invention an optical
communication device includes a laser diode transmitting an
optical transmission beam, a reflective mirror that reflects a
first portion of the optical transmission beam to an end face
30 of an optical fiber and an edge illumination monitor
photodetector having a light receiving facet that receives a
second portion of the optical transmission beam and produces a
control signal as a function of the received second portion of
the optical transmission beam.

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In another aspect of the present invention a method for
transmitting an optical signal includes emitting the optical
5 signal, reflecting a first portion of the optical signal to an
end face of an optical fiber, receiving a second portion of
the optical signal on a light receiving facet of an edge
illumination monitor photodetector and generating a control
signal proportional to intensity of the optical signal as a
10 function of the received second portion of the optical signal

BRIEF DESCRIPTION OF THE DRAWINGS

 These and other features, aspects, and advantages of the
present invention will become better understood with regard to
15 the following description, appended claims, and accompanying
drawings, in which:

 FIG. 1 is a simplified schematic diagram of a transmitter
optical subassembly having a surface illuminated front monitor
photodetector;

20 FIG. 2 is a simplified schematic diagram of a transmitter
optical subassembly having an edge illumination front monitor
photodetector in accordance with an exemplary embodiment of
the present invention;

 FIG. 3 is a simplified schematic diagram of a transmitter
25 optical subassembly having a surface illuminated front monitor
photodetector having a swept light receiving edge facet in
accordance with an exemplary embodiment of the present
invention;

 FIG. 4 is a simplified schematic diagram of a transmitter
30 optical subassembly of FIG. 3 graphically illustrating
refracted rays for a vertical and swept light receiving edge
facet in accordance with an exemplary embodiment of the
present invention; and

FIG. 5 is a view of a vertical configuration transmitter optical subassembly, which may be used to implement an exemplary embodiment in accordance with aspects of the present invention.

In accordance with common practice the various features illustrated in the drawings are not to scale. On the contrary, the dimensions of the various features are arbitrarily expanded or reduced for clarity. In addition like reference numerals denote like features throughout the specification and figures.

DETAILED DESCRIPTION OF THE INVENTION

An exemplary embodiment of the present invention provides an apparatus and method for interfacing a high speed optoelectronic transmitter with an optical fiber. In order to appreciate the advantages of the present invention, it will be beneficial to describe the invention in the context of an exemplary optical receiver module.

FIG. 1 illustrates a simplified schematic diagram of a conventional transmission optical sub-assembly (TOSA) 100 comprising a laser diode 110 optically coupled to an optical fiber 120 by a turning mirror 130 and a focusing lens 140. In the illustrated embodiment the laser diode 110 is coupled to at least a portion of a header 150 of a vertical TO can. The reflective turning mirror 130 folds the optical path of the transmit optical beam 160 from horizontal (i.e., generally parallel to the TO header) to vertical (i.e., generally perpendicular to the TO header). In the illustrated embodiment the mirror is swept at an angle of about 45 degrees relative to the TO header.

The focusing lens 140 is optically coupled to the turning mirror 130 and focuses the reflected beam onto an end face of

the optical fiber 120. The end face of the receiving end of the optical fiber 120 is non-perpendicular to the longitudinal axis defined by the fiber core. As is known in the art the end face of the fiber may be cleaved or polished to provide a desired end face angle. In operation, optical beams reflected by the end face of the optical fiber are directed away from the mirror and therefore the laser diode thereby improving system stability and performance.

In conventional systems a monitor photodetector 170 is also integrated into a portion of the forward path of the transmit optical beam 160 emitted by the laser diode 110. The photodetector typically comprises a surface illuminated photodetector 170 with a light receiving surface substantially perpendicular to the TO header.

In operation, when the transmit optical beam is incident on the light receiving surface area 180 of the photodetector 170, electron-hole pairs are generated. A bias voltage applied across the device generates a flow of electric current having an intensity proportional to the intensity of the incident light. The output current signal of the photodetector may be coupled to an input of a control circuit (not shown) that controls the laser diode drive signal to compensate for variations in the transmit optical beam.

Typically the laser diode 110 emits a divergent optical beam having an elliptical shape. The diameter of the reflected beam incident upon the front surface of the focusing lens therefore increases with increasing distance from the laser diode. Similarly, the diameter of the focused beam incident upon the end face of the optical fiber also increases as the distance between the emitting facet of the laser diode and the front surface of the focusing lens increases.

However, for efficient optical coupling, the diameter of the core of the optical fiber is preferably equal to or greater than the diameter of the beam incident upon the end face of the fiber. Thus, the coupling efficiency between an optoelectronic transmitter and an optical fiber decreases with increasing separation distance between the emitting facet and the front surface of the focusing lens.

However, the integration of the light receiving surface of the monitor photodetector 170 in the direct optical path of the transmitted optical beam increases the optical path length between the emitting facet of the laser diode and the first surface of the focusing lens as compared to rear monitored systems. For example, the width 190 of the light receiving surface of a monitor photodetector in a front monitor system is typically in the range of about 0.3-0.5mm to ensure consistent monitoring and feedback over the specified range of drive currents and temperatures.

Accordingly the path length between the emitting facet of the laser diode and the front surface of the focusing lens ($L1+L2$) in a typical front monitor system is approximately 1-3mm longer than the path length for typical rear monitor systems. Therefore, the coupling efficiency for many conventional front monitor systems is significantly less than the coupling efficiency of comparable rear monitor systems.

Referring to FIG. 2, an exemplary optoelectronic transmission package 200 comprises an edge illumination monitor photodetector 220 integrated into at least a portion of the forward path of the transmit optical beam 270 emitted by the laser diode 210. In the illustrated embodiment, a first portion of the transmit optical beam is incident upon a side facet of the edge illumination photodetector 220. The edge illumination photodetector 220 is coupled to a reflective

turning mirror 230 that again reflects a second portion of the transmit optical beam toward a focusing lens 240 that focuses the reflected beam onto the cleaved end face of an optical fiber 250.

In operation, optical beams reflected by the end face of the optical fiber are again directed away from the mirror and therefore the laser diode, thereby improving system stability and performance. In other embodiments the front monitor optoelectronic transmission package may include an isolator between the mirror and the optical fiber so that the reflected light can be further reduced.

In the illustrated embodiment the end face of the optical fiber 250 is located at or near the back focal point of the focusing lens 240, allowing the narrowly focused beam to be efficiently captured by the optical fiber. The optical fiber 250 may be an end portion of a fiber optic cable or it may be a fiber stub enclosed at least partially in a receptacle.

The optical fiber cable or the fiber stub may be, for example, SMF-28 or any other suitable single mode or multimode optical fiber. In addition, one of skill in the art will appreciate that the focusing lens may comprise a symmetric lens such as the illustrated ball lens, an asymmetric lens, a graded index lens or the like.

In the illustrated embodiment the laser diode 210 again is coupled to at least a portion of a TO header 260. In one embodiment the laser diode 210 comprises a distributed feedback (DFB) laser or a Fabrey-Perot (FP) laser having an optical cavity disposed between a p-type upper cladding layer and an n-type lower cladding layer formed on an undoped substrate (not specifically shown). The optical cavity includes an active region that may comprise a single active

layer, a single quantum well structure or a structure having multiple quantum wells, quantum wires or quantum dots.

In some embodiments the upper and lower cladding layers may be formed from a larger-bandgap semiconductor material than that used to form the optical cavity, creating an optical waveguide in a plane perpendicular to the junction. In an exemplary embodiment, the p-type layer may be doped with suitable dopants known in the art, such as, for example, zinc (Zn), berillium (Br) or the like and the n-type layer may be doped with a suitable n-type dopant such as, for example, silicon (Si).

In one embodiment the laser diode may comprise a semiconductor waveguide laser such as, for example, a ridge waveguide laser. In other embodiments buried hetero-structure, buried rib, or other types of lasers are used. In addition, in some embodiments, a controlled phase shift is also included in the laser or alternatively a grating may be integrated into the laser for gain/loss coupling to provide stable single mode operation.

Typically, the material composition of the laser diode is some combination of group III-V compound semiconductors, such as GaAs/AlGaAs, InGaAs/AlGaAs or InP/InGaAsP. However, other direct bandgap semiconductor materials may also be used.

In the illustrated embodiment the reflective turning mirror 230 folds the optical path of the transmit optical beam 270 from horizontal (i.e., generally parallel to the TO header) to vertical (i.e., generally perpendicular to the TO header). In the described exemplary embodiment the mirror is swept at an angle (α) in the range of about 43-47 degrees relative to the TO header.

In some embodiments the reflective mirror 230 may be coupled to the same or different semiconductor substrate as

the laser diode 210. The reflective mirror 230 may be fabricated from silicon or any other suitable material.

The edge illumination photodetector 220 in the illustrated embodiment may comprise an edge illuminated p-i-n photodiode. Referring to FIG. 3, in the illustrated embodiment the edge illumination photodetector 220 detects light incident upon a side facet of the photodetector. In the described exemplary embodiment, the edge illumination photodetector 220 comprises an n-type layer 310 epitaxially grown on an n-type semiconductor substrate 300. An intrinsic active layer 320 that is absorptive at the emission wavelength of the laser diode is, by way of example, epitaxially formed on the n-type layer 310. In an exemplary embodiment a p-type layer 330 is formed adjacent the intrinsic layer 320.

In an exemplary embodiment, the n-type layer 310 and p-type layer 330 may be formed of InP. The n-type layer 310 may be doped with a suitable dopant, such as, for example, sulfur and the p-type layer 330 may be doped with a suitable dopant such as Zinc. In this embodiment the intrinsic layer may be formed from InGaAs or other suitable materials known in the art.

In the illustrated embodiment the height (H) of the photodetector is typically two-five times less than the width (W) of the photodetector. Therefore, in this embodiment, the minimum path length ($L_1 + L_2$) between the emitting facet of the laser diode and the front surface of the focusing lens is approximately 0.5-3mm shorter than the path length for conventional front monitor systems that employ surface illuminated monitor photodetectors (see FIGS. 1 and 2). Therefore, the coupling efficiency for the described exemplary embodiment is significantly greater than the coupling efficiency of conventional front monitor systems.

To electrically contact the photodetector p-type and n-type ohmic contacts 340 and 350 are preferably deposited above the p-type layer 330 and below the substrate 300 respectively. The p-type ohmic contact (also referred to as an annular ohmic contact) may be formed, for example, by depositing a p-type metalization, such as gold with 2% beryllium added or a layered structure of titanium/platinum/gold above the p-type layer, defining an annular opening therein by a lithographic masking and lift-off process. The p-type ohmic contact 340 may be deposited by electron beam evaporation.

In one embodiment the n-type ohmic contact 350 may be formed, for example, by depositing an n-type metalization such as AuGe/Ni/Au on a lower surface of the substrate 300. In one embodiment, the p-type and n-type ohmic contacts 340 and 350 may be deposited over the entire upper and lower surface of the photodetector as may be desirable to provide multi-pass propagation through the active region.

In this embodiment, the transmit optical beam incident upon the light receiving facet 360 passes into the photodetector and traverses the intrinsic layer. In operation, when a reverse bias is applied across the p-type and n-type contacts, light is absorbed in the intrinsic layer and holes and electrons are separated by the electric field inducing a current proportional to the intensity of the transmit optical beam across the device.

In this embodiment, the photodetector output current is coupled to an amplifier 280 such as for example a transimpedance gain stage, that converts the current signal to a voltage signal proportional in magnitude to the optical power of the laser diode transmit optical signal (see FIG. 2). A controller 290 then compares the transimpedance voltage with

a reference level and adjusts the drive current of the laser diode 210 to maintain a constant optical power output.

One of skill in the art will appreciate that the present invention is not limited to a particular photodetector. Rather the present invention may be utilized with a variety of photodetectors known in the art, such as, for example, an avalanche photodiode. Further, the photodetector may be formed from a plurality of group III-V compound semiconductors, such as, for example, GaAs/AlGaAs, InGaAs/AlGaAs or InP/InGaAsP or other direct bandgap semiconductor materials. Therefore, the disclosed exemplary p-i-n photodiode embodiment is by way of example only and not by way of limitation.

In the illustrated embodiment, the light receiving facet of the monitor photodetector 220 is approximately perpendicular to the header or parallel to the emission facet of the laser diode 210. In this embodiment, a portion of the transmit optical beam that is incident upon the light receiving facet of the monitor photodetector is refracted through the outboard edge of the photodetector without being absorbed by the active layer.

Therefore, the edge illumination photodetector may have to be relatively wide to ensure that the transmit optical beam is efficiently detected by the edge illumination photodetector 220. However, making the photodetector "artificially" larger to ensure efficient absorption of the incident light reduces the bandwidth of the device while increasing the device costs.

Therefore, in some embodiments the light receiving facet of the edge illumination photodetector 220 is swept to more efficiently refract the incident beam into the active region of the photodetector as illustrated in the schematic diagram of FIG. 4. In one embodiment the light receiving facet may be

swept at an angle (β) in the range of about 43-47 degrees from the flat TO Header. However, one of skill in the art will appreciate that the sweep angle of the light receiving facet of the photodetector may vary as a function of the material composition of the photodetector, the far field transmit angles of the laser diode or the like. Therefore the disclosed sweep angle is by way of illustration only and not by way of limitation.

Simple ray tracing techniques may be used to optimize the sweep angle of the light receiving facet as a function of the separation between the emitting facet of the laser diode, the far field angle of the laser diode and the material composition of the photodetector. For example, FIG. 5 graphically illustrates the beams 510 (shown as dashed lines) refracted by a vertical light receiving facet as well as the beams 520 refracted by a light receiving facet swept 47 degrees from the horizontal TO header. In this embodiment the swept light receiving facet more efficiently couples the incident light beam into the active layer of the photodetector while the vertical light receiving facet refracts portions of the light beam out the outboard facet of the device.

The described exemplary TOSA 600, as illustrated in FIG. 6, is a vertical configuration TOSA that includes a TO header 602 with an opto-electronic assembly. In this embodiment a reflective mirror 624 is coupled to the TO. In one embodiment the reflective mirror is formed, by way of example, from silicon, and is swept 47 degrees relative to the TO header. The TO header 602 also has mounted thereon a laser diode 620 on a substrate. The laser diode 620 may be a DFB laser, a Fabry-Perot laser or any other suitable edge emitting or other laser.

5 In the illustrated embodiment an edge illumination monitoring photodiode 626 is coupled to the top of the reflective mirror 624. The TO header 602 is coupled to a lens holder 604 that holds a ball lens 628. The TOSA 600 also includes a fiber stub 630 and a fiber sleeve 632 that at least partially envelopes the fiber stub. The fiber sleeve 632 is held inside a receptacle 606, which may be of any suitable type, such as LC, SC, MU, FC or the like.

10 In the illustrated embodiment a laser diode isolator 629 is integrated between the ball lens 628 and the fiber stub 630 to rotate the polarized beam (e.g., DFB laser output) by 45 degrees. The reflecting polarized beam from the fiber stub surface is rotated again by 45 degrees by the LD isolator 629 so that the reflected light can be further reduced, and the isolation may be greater than approximately 25 to 30 dB. In the exemplary embodiment, the LD isolator 629 includes a 0-degree polarizer, garnet material and a 45-degree polarizer.

15 In other embodiments, LD isolators may include other components.

20 It will be appreciated by those of ordinary skill in the art that the invention can be embodied in other specific forms without departing from the spirit or essential character thereof. For example, in one embodiment the laser diode, turning mirror and front monitor photodetector may be monolithically formed on a common substrate. In this embodiment an inclined plane is etched into the common substrate at the desired turning angle by chemical means or by ionic machining using reactive or non-reactive ion beams. In one embodiment the substrate comprises, by way of example, indium phosphide, InP. In this embodiment a laser diode may then be formed laterally adjacent to the turning mirror. A

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edge illuminated front monitor photodetector may then be epitaxially formed on an upper surface of the turning mirror .

5 The present invention is therefore considered in all respects to be illustrative and not restrictive. The scope of the invention is indicated by the appended claims, and all changes that come within the meaning and range of equivalents thereof are intended to be embraced therein. For example, the
10 optical interface in other embodiments may include two or more lenses. Further, the optical interface may also include two or more fold mirrors in the optical path to direct the optical beam to a desired location.

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